

Charging List (in SGD)

S/N	Item/Job		Undergraduate Students	Non-Undergraduate Students
3D Printing				
1.	FDM 3D Printing (e.g. Tiertime/Bambu Lab)		\$5.00/hour	\$8.00/hour
2.	MJP 3D Printing (e.g. ProJet)		\$100.00 processing fee* per print	
	VisiJet® M2R-CL/M2 ENT/M2E-BK70 (part material)		\$0.70/gram	\$1.00/gram
	VisiJet® M2 SUP (support material)		\$0.40/gram	\$0.50/gram
Laser Cutting				
1.	Laser Cutting		\$5.00/hour	
	Clear Acrylic (400 mm x 600 mm)	2 mm	\$6.00/piece	
		3 mm	\$7.00/piece	
		5 mm	\$13.00/piece	
		8 mm	\$20.00/piece	
		10 mm	\$24.00/piece	
	Matt (Single Side) Black/White Acrylic (400 mm x 600 mm)	3 mm	\$9.00/piece	
		5 mm	\$14.00/piece	
Vacuum Forming				
1.	Vacuum Forming		Material Cost	
	PET (520 mm x 470 mm)	0.3 mm	\$3.00/piece	
	HIPS/ABS (520 mm x 470 mm)	1 mm	\$10.00/piece	
	HIPS (520 mm x 470 mm)	2 mm	\$12.00/piece	

*Processing fees include pre and post processing such as machine & material set-up, support removal and cleaning of parts